

Obecná skupina pro hodnocení
 Poloha referenčních značek svařence
 Postup při svařování WPS
 Specifikace postupu svařování WPS
 Test specifikace
 Požadavky na výrobce

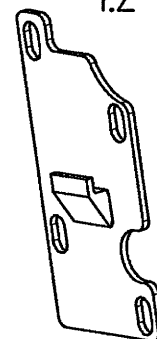
- 6 -02- 2018

ARCHIV

DIN 50979 - ZnFe12/Fn/T2

LM/18/00036

1:2



General Assessment groups	EN ISO 5817-C
Position for welder reference markers	(S/H)
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839800
Requirements to manufacturers	WN 10570-1

First angle projection	02	change the coatings to Cr(VI)-free coatings	T92693									
		SMĚNA POVRCHOVÉ ÚPRAVY										
General tolerance (GT) in mm	Index alteration Change no Fit Toler.											
Size range	PPAP - Inspection dim. <input type="radio"/> Aux.dim. ()											
<table border="1"> <tr> <td>≤ 30</td> <td>> 30 ≤ 120</td> <td>> 120 ≤ 400</td> <td>> 400 ≤ 1000</td> </tr> <tr> <td>≤ 30</td> <td>≤ 120</td> <td>≤ 400</td> <td>≤ 1000</td> </tr> </table>	≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000	≤ 30	≤ 120	≤ 400	≤ 1000	Material: Weight: in kg 0.057			
≤ 30	> 30 ≤ 120	> 120 ≤ 400	> 400 ≤ 1000									
≤ 30	≤ 120	≤ 400	≤ 1000									
GT fine	Date	Name	Blank no:									
L 0,2 0,5 0,8 2 4	Drawn 07.07.2017	B.Yu	Title: assy. sheet metal holder									
≤ 0,1 0,2 0,4 1 2	Checked 11.07.2017	M.Bolbrinker	Prod.									
Lengths (L) and angle (∠) = ±GT	Auth'd 20.07.2017	S.Bornefeld	Scale 1:1									
Tolerance Symbols ISO 1101	M.check. 24.07.2017	C. Weise	Sheet: 1 of: 1									
	O roundness = 1/2ø-Tol. -□ straightness/flatness = AT ⊙ concentricity/run out = AT ≡ symmetry = AT // parallelism = AT ⊕ position = AT			Drawing number 55044203700								
Languages: DE;EN	Confidential document Refer to protection notice ISO 16016		Repl.	Orig.								

Released

1354880/D2D/001/02

A4

55044203700_V02.001 55044203700_DWG_000_02062x5 e1sap304 DE7CA7 2017-12-12T08:47:59 1.000